

# MF MIG FC65

**Build-up and Cushion Flux Cored MIG Wire**  
A general build-up alloy for rebuilding parts prior to hard facing for final resistance to high impact and compressive stresses.



## OUTSTANDING FEATURES

- Very tough alloy and excellent machinability
- Excellent for flame hardening
- Outstanding weld-ability gives non-cracking deposits even on heavy overlays. Can be used
- as a buffer Layer on carbon and low alloy steels
- Can be applied as a cushioning layer prior to hardfacing
- Excellent for overlaying even high-carbon or low-alloy steels where cracking can be a problem

## Use for

Carbon Steel Frogs	Switch Points	Roll Ends	Bosses
Carbon Steel Rolls	Tractor Rollers	Rollers	Mine Car Wheels
Crane Wheels	Tractor Shoes Shafts	Rails	Well Drill Bits
Idlers	Jack Bits	Clutch Faces	Chains
Rail Ends	Drive Sprockets	Gear Teeth	Wheels
Steel Shafts	Concrete Mixer Blades	Shafts	

## Welding Parameters

Hardeness: RC 25 - 30

DC Reverse Polarity

Size	Voltage	Amps
1.2mm	18-30 V	125-250 A
1.6mm	20-30 V	150-300 A

Standard Spool Size : 15kg

