

MF 800

QUICK AND EFFICIENT CHAMFERING ELECTRODE



- Chamfers, grooves & gouges practically all metals in a flash
- Needs no special equipment Superior core & coating materials absolute ease of action
- Can be used for hard to reach places

SPECIAL BENEFITS

- **MF 800** Superior Chamfering Electrode, a economical solution to removing unwanted metal from ferrous and nonferrous metals
- **MF 800** Used for quick beveling & cutting
- **MF 800** The ideal rod for urgent repair work
- **MF 800** Quickly and efficiently chamfers, grooves and gouges practically all metals -including cast iron and stainless steel
- **MF 800** Produces a clean groove and ideal for hard-to-reach places



MF 800

OUTSTANDING PROPERTIES:

- Will give good results with an ordinary welding machine
- Provides U-shaped gouge ideal for welding
- Works faster than oxyacetylene gouging and grinding or chipping
- Saves valuable preparation time for subsequent welding
- Choice of those looking for the maximum productivity

APPLICATIONS

MF 800 is suitable for chamfering and gouging ferrous and nonferrous metals

- Cast Iron
- Bearing metals
- High temperature steel
- Bronze
- Chromium Steel
- Stainless Steel
- Manganese Steel

RECOMMENDED FOR:

Gouging, beveling & cutting all metals including stainless steels, aluminums and copper. Excellent for the removal of stainless steel joints and overlays.

RECOMMENDED CURRENT: DC Straight (-) or AC

RECOMMENDED AMPERAGE SETTINGS:

Diameter in (mm)	3/32 (2.5)	1/8 (3.25)	5/32 (4.0)	3/16 (5.0)
Minimum Amperage	100	170	220	300
Maximum Amperage	170	250	330	400

WELDING TECHNIQUES:

Hold electrode at a 10° angle above workpiece. Initiate arc and move forward in a straight or back and forth motion. For cutting use a "sawing action" technique.

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