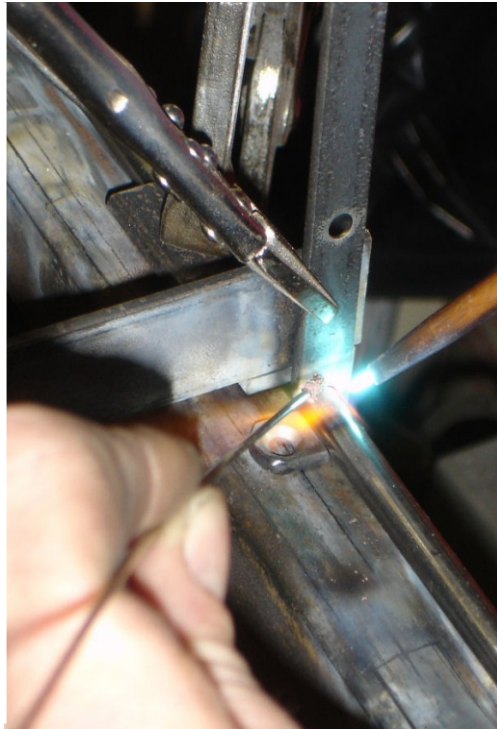
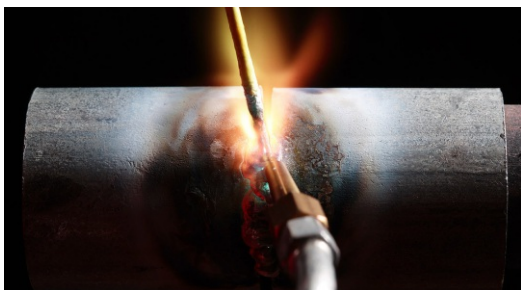
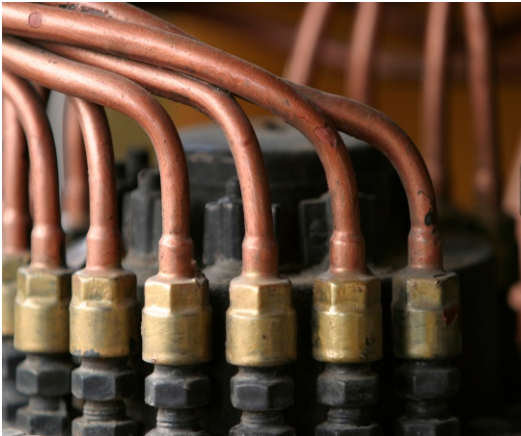


MF 10F

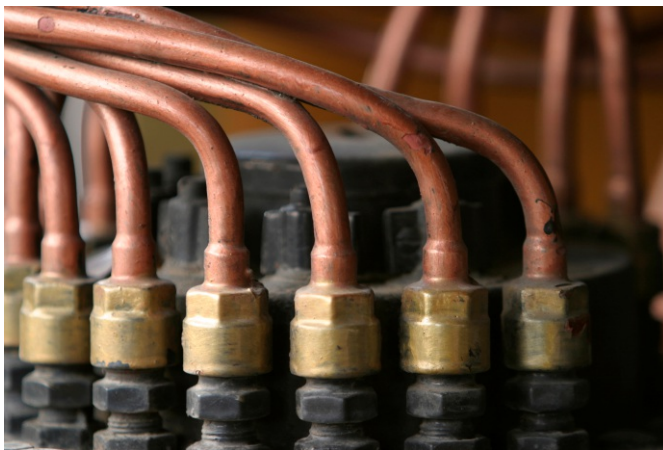
BRAZING ALLOYS



MF 10F

MF 10F SUPER-STRONG FLUX-COATED ALLOY FOR STEELS

- Flux coated welding rod for gas welding eliminates the need to add flux
- Gives extraordinary strength exceeding 80,000 psi
- Flux cleansing action is exceptional on dirty steels and cast irons.
- Highly versatile -great for use with variety of metals.



**MF 10F – SUPER - STRONG FLUX-
COATED ALLOYS FOR STEELS**



MF 10F

SPECIAL BENEFITS

- **MF 10F** Super-Strong Flux-Coated Alloys for Steels
- **MF 10F** gas welding alloy with high tensile strength
- **MF 10F** gives extraordinarily strong welds exceeding 80,000 psi (550 N/mm²)
- **MF 10F** flows like silver solders into the smallest crevice
- **MF 10F** offers high versatility and is great for use with a wide variety of metals
- **MF 10F** is the flux-coated alloy for gas welding of steel

OUTSTANDING PROPERTIES

- **MF 10F** Is flux-coated for greater ease and speed of application
- **MF 10F** Can be used for beveled joints, Also help to flow into cracks
- **MF 10F** Makes welds so smooth that very little finishing is needed
- **MF 10F** Provides high-density welds without porosity

APPLICATIONS

MF 10F is at its best on steel because of its high strength, but also bonds well to virtually all metals like.

- Bronze
- Tool Steel
- Brass
- Nickel
- Galvanized Iron
- Cast Iron
- Monel
- Copper

PROPERTIES:

Undiluted Weld Metal

Tensile Strength
Yield Strength
Elongation
Hardness
Work Hardness

Maximum Value Up to:

102,000 psi (700 N/mm²)
90,000 psi (630 N/mm²)
28%
Rockwell B 96 Brinell 210
Rockwell C 25 Brinell 265

RECOMMENDED TORCH SETTING: Neutral flame

TEMPERATURE RANGES:

Working Temperature	1595° F (878° C)
Melting Range	1583° F – 1640° F (870° C - 895° C)

**MF 10F – SUPER - STRONG FLUX-
COATED ALLOYS FOR STEELS**

